

22

Date: Friday, 5/25/2007 8:15:41 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER BLOCK KIT
 Job Number : 32569
 Estimate Number : 10252
 P.O. Number : NIA Part Number : D206667011
 This Issue : 5/25/2007 S.O. No. : NIA Drawing Number : DSI 9263 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : NIA Type : LANDING GEAR Drawing Revision : A
 Previous Run : 28517 Material : NIA
 Due Date : 5/31/2007 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : JS 07.05.28
 Comment : Est Rev:B Removed Manufacturing 05-11-05 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-667-011 CHG001

JS 07.05.29
 (4)

2.0 32569A SPACER BLOCK



Comment: Sub-Component SPACER BLOCK

D3193-041 B B28517A

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 AN46A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN4-6A

Bolt

M102115 (23X) ✓

2 D3193-041 (REF)

Spacer Block

28517A ✓

✓ M103962 (9X) ✓

5.0 AN47A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN4-7A

Bolt

M102140 ✓

JS 07.05.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 19 Date: 07/05/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 5/25/2007 8:15:42 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER BLOCK KIT

Job Number: 32569

Part Number: D206667011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD416

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

16 AN960JD416

Washer

1103691

CP 07/05/29 (4)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

CP 07/05/30 (4) CP 07/05/30 (4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-667-011

CP 07/05/30 (4)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

CP 07/05/30 (4)

Job Completion



U 07/05/30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

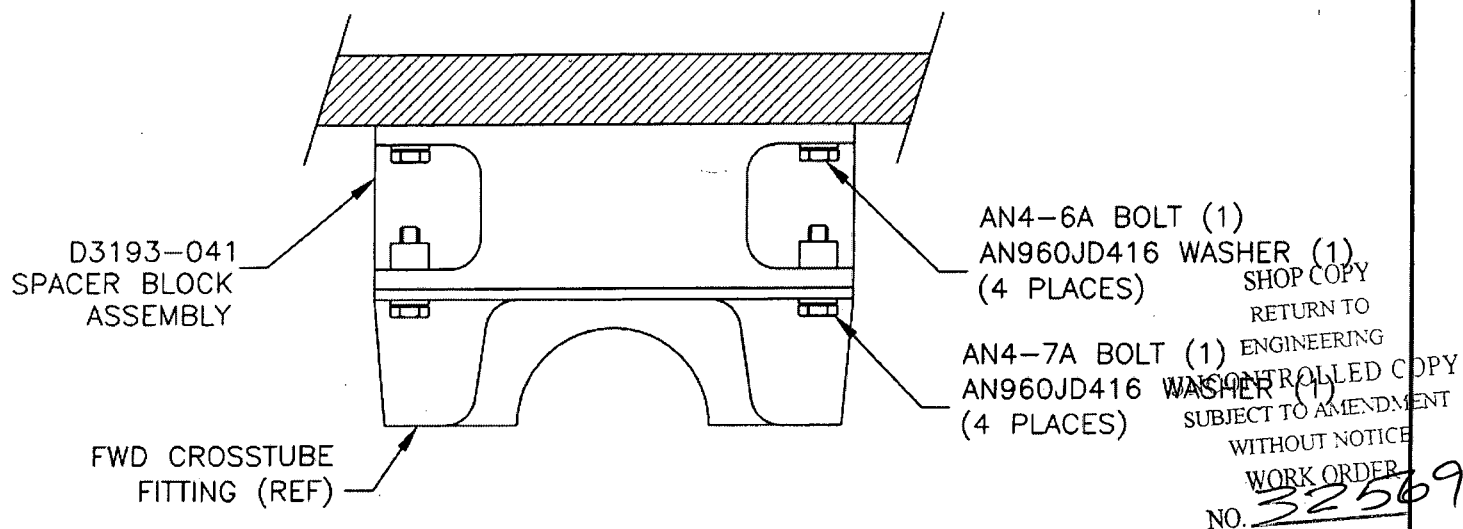
NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9263	REV. A SHEET 1 OF 1
DATE 03.06.25		TITLE SPACER BLOCK KIT	SCALE NTS
A	03.06.25	NEW ISSUE	

DART SERVICE INSTRUCTION
TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. A or B
REF. CANADIAN STC: SH01-5
FAA STC: SR01304NY

WHEN CONVERTING A 206 A/B AIRCRAFT FROM LOW TO HIGH GEAR BY INSTALLING
D206-681-011 LANDING GEAR, THE D206-667-011 SPACER BLOCK KIT (OR EQUIVALENT) MUST
BE INSTALLED BETWEEN THE FUSELAGE AND FWD CROSSTUBE FITTINGS BEFORE
INSTALLING THE LANDING GEAR ON THE AIRCRAFT.



QTY -011	Part Number	Description
X	D206-667-011	SPACER BLOCK KIT
8	AN4-6A	BOLT
8	AN4-7A	BOLT
16	AN960JD416	WASHER
2	*D3193-041	SPACER BLOCK ASSEMBLY

* OR AA P/N 206-321-005 OR BHT P/N 206-031-586-003

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-0-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	03.06.09
CERT. NO.:	SH01-05
ISSUE NO.:	1/2

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